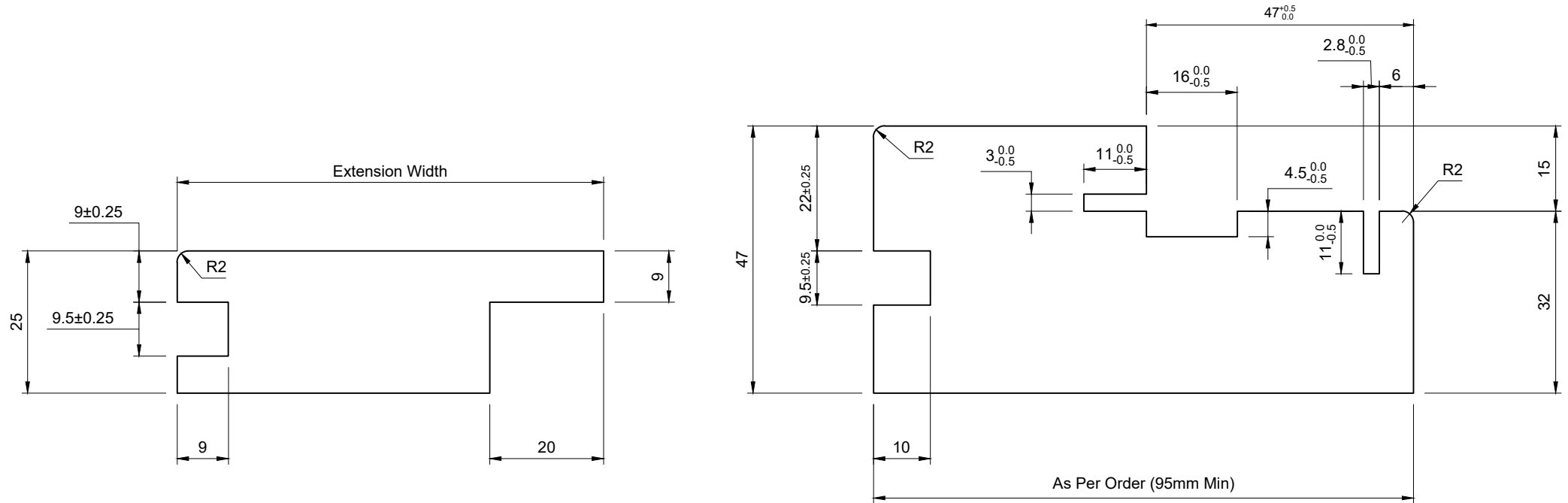


All Dimensions Are
In mm Unless Stated.



Extension Head Length = Lining Head Length
 Extension Head Rebate Length = Extension Head Length - 50mm
 Extension Head Rebate Depth = 9mm
 Extension Jamb Length = Lining Jamb Length + 15mm

Architrave Head Length = Lining Architrave Head Length
 Architrave Jamb Length = Lining Architrave Jamb Length

NB. Extension Jamb Lengths & Architrave Lengths **Exclude** Any Threshold Thickness Fitted To The Bottom Of The Frame.
 Please Add This Thickness To Dimensions When Required.

Do Not Scale.

If In Doubt Ask!

Description: Machining Profile - 47/32mm PAS24 Frame Section - 44mm Door - With Extension Groove - Q2F Groove To Extension

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Unit 6, Ranskill Court,
Sheffield,
S9 5FZ.

SIZE: See Above

Tolerance: +/ - 0.5mm

Machining:

Drawn By: P. Brash

Approved: D. Whitworth

Drawing No: DP15675

Revision: 03

Drawn Date: 06/11/2020

All Dimensions Are
In mm Unless Stated.